

Date: Monday, 5/14/2007 7:14:33 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HARNESS ASSEMBLY
Job Number	: 32335	Part Number	: D412702107B
Estimate Number	: 12857	Drawing Number	: ICA D412-702 P.79
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 5/14/2007 S.O. No. : N/A	Drawing Revision	: D
Prsht Rev.	: NC	Material	: N/A
First Issue	: N/A	Due Date	: 5/15/2007
Previous Run	: N/A	Qty:	5 Um: Each
Written By	: <u>0707-05.14</u>		
Checked & Approved By	: <u>0707-05.14</u>		
Comment	: est rev A 07.05.10 new issue EC		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

DC

DOCUMENT CONTROL



PTC

Comment: DOCUMENT CONTROL
 type labels per PPP D412-702-107B CHG001

2.0

D35733

ADAPTER



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)
 ADAPTER
 batch: B31862

3.0

D3579046

SHOULDER HARNESS RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)
 SHOULDER HARNESS RH
 batch: B32115

4.0

K62

CLIP



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)
 CLIP
 batch: M104426

5.0

MS24693S272

Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s)
 Screw
 batch: M104438

m107/05/17

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Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s)

Washer

batch: M17763

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s)

Nut

batch: M404215

8.0

D35693

DECAL



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

DECAL

batch: B32086

m107/05/17

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

m107/05/17

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

PACKAGING RESOURCE #1

11.0

PACKAGING 1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-107B CHG001

Location:

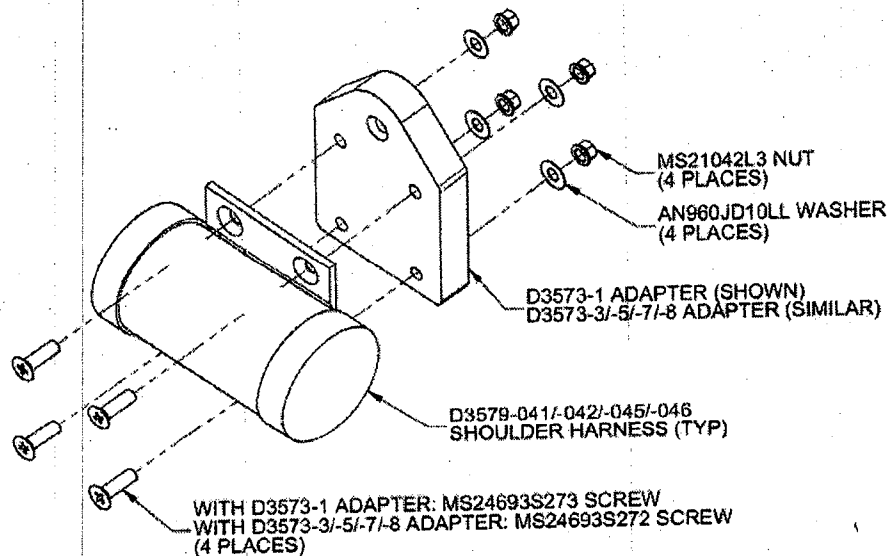
PPP Rev:

m107/05/17 (1)

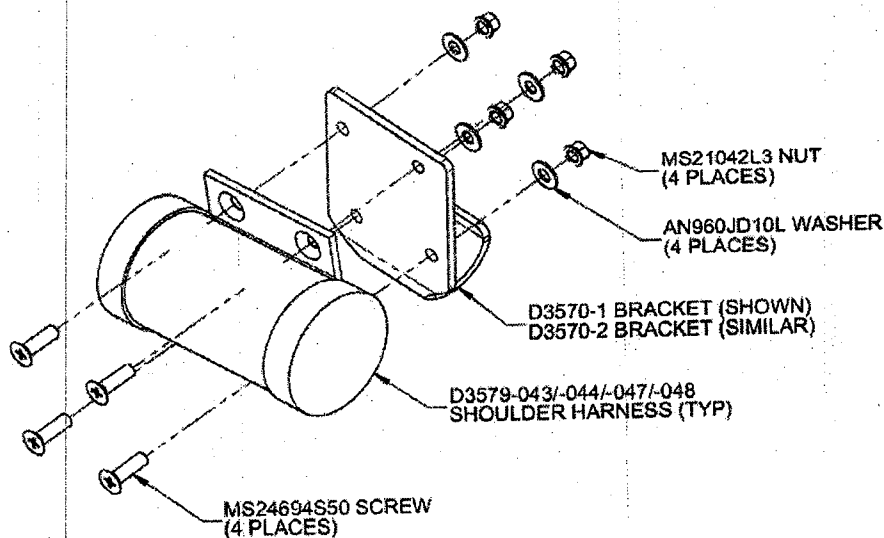
Inspection level 21 m107/05/17

Job Completion





**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)

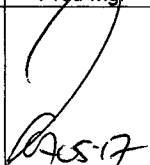



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32325

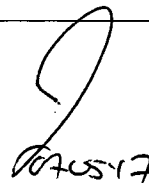

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/05/17	1	w/o split again	ml	07/05/17	1		

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/05/17

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/05/17	8	label D 3569-3 do not stick	LE 07.05.17	Use Contact Cement M102565 SEE W/O 32332 FOR EMAIL FROM SLCROTH	ml 07/05/17		LE 07.05.17	

NOTE: Date & initial all entries